



Monthly Pipeline Thickness Test & Inspection

45748

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COMPANY: MCP UNIT NO.: MCO8 PUMP MODEL / TYPE: Schwing 32x

BOOM TYPE / SIZE: 32m SERIAL NO.: 1010392 INSPECTION YEAR: 2022

Pipe Description / Type (e.g. Single / Twin Wall)	Min. Allowable Thickness (mm)	Date Fitted	ID Tag No.	Testing Results and Inspection Month												
				MAY	JUNE	JULY	AUG	SEP	OCT	NOV	DEC	JAN	FEB	MARCH		
1. 6-5 reducer		/ /		6.7	6.7	6.7	6.7	6.7	6.7	6.7	6.7	6.7	6.7	6.6	6.6	6.6
2. 45°		/ /		7.8	7.8	7.8	7.8	7.8	7.8	7.8	7.8	7.8	7.8	7.8	7.8	7.7
3. 1 Deck		/ /		6.2	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.0	6.0	6.0
4. 2 Deck		/ /		5.2	5.2	5.2	5.2	5.2	5.2	5.2	5.2	5.2	5.2	5.2	5.2	5.2
5. 3 Deck		/ /		6.9	6.8	6.8	6.8	6.8	6.8	6.8	6.8	6.8	6.8	6.8	6.7	6.7
6. 45°		/ /		8.3	8.3	8.3	8.3	8.3	8.3	8.3	8.3	8.3	8.3	8.2	8.2	8.2
7. 4 Deck		/ /		6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0
8. Tower		/ /		5.6	5.6	5.6	5.6	5.6	5.6	5.6	5.6	5.6	5.6	5.6	5.6	5.6
9. 90°		/ /		8.4	8.4	8.4	8.3	8.3	8.3	8.3	8.3	8.3	8.3	8.2	8.2	8.2
10. make up		/ /		5.2	5.2	5.2	5.2	5.2	5.2	5.2	5.2	5.2	5.2	5.2	5.2	5.2
11. 1st stage 90°		/ /		8.5	8.5	8.5	8.4	8.4	8.4	8.4	8.4	8.4	8.4	8.4	8.3	8.3
12. 1st stage 81		/ /		4.0	4.0	4.0	3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9
13.	2	/ /		3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8
14.	3	/ /		3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8
15.	90°	/ /		8.6	8.6	8.6	8.6	8.6	8.6	8.6	8.6	8.6	8.6	8.6	8.6	8.6
		/ /		DV	DV	DV	DV	DV	DV	DV	DV	DV	DV	DV	DV	DV

Competent Person Completing Inspection (Initials)

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COMPANY MCP UNIT NO. MCO8 PUMP MODEL / TYPE Schwing 32x

BOOM TYPE / SIZE 32m SERIAL NO. 1010392 INSPECTION YEAR 2022

No.	Pipe Description / Type (e.g. Single / Twin Wall)	Min. Allowable Thickness (mm)	Date Fitted	ID Tag No.	Testing Results and Inspection Month												
					May	June	July	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar		
16.	15°		/ /		7.3	7.3	7.3	7.3	7.3	7.3	7.3	7.3	7.3	7.3	7.3	7.3	7.3
17.	90°		/ /		7.3	7.3	7.3	7.3	7.3	7.3	7.3	7.3	7.3	7.3	7.3	7.3	7.3
18.	90°		/ /		9.2	9.2	9.2	9.2	9.2	9.2	9.2	9.2	9.2	9.2	9.2	9.2	9.2
19.	15°		/ /		8.2	8.2	8.2	8.2	8.2	8.2	8.2	8.2	8.2	8.2	8.2	8.2	8.2
20.	2nd Stage 1		/ /		3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8
21.	2nd Stage 2		/ /		4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
22.	90°		/ /		7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2
23.	Make up		/ /		8.8	8.8	8.8	8.7	8.7	8.7	8.7	8.7	8.7	8.7	8.7	8.7	8.7
24.	90°		/ /		9.8	9.8	9.8	9.8	9.8	9.8	9.8	9.8	9.8	9.8	9.8	9.8	9.8
25.	3rd stage 1		/ /		4.1	4.1	4.1	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
26.	3rd stage 2		/ /		3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9	3.9
27.	90°		/ /		8.8	8.8	8.8	8.8	8.8	8.8	8.8	8.8	8.8	8.8	8.8	8.8	8.8
28.	90°		/ /		8.8	8.8	8.8	8.8	8.8	8.8	8.8	8.8	8.8	8.8	8.8	8.8	8.8
29.	4th Stage 1		/ /		3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8
30.	4th Stage 2		/ /		3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8

Competent Person Completing Inspection (Initials)

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PUMP MODEL / TYPE Schwings 32x
INSPECTION YEAR 2022

UNIT NO. MCO8
SERIAL NO. 1010592

COMPANY MCP
BOOM TYPE / SIZE 32m

No.	Pipe Description / Type (e.g. Single / Twin Wall)	Min. Allowable Thickness (mm)	Date Fitted	ID Tag No.	Testing Results and Inspection Month											
					May	June	July	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar	
31.	90°		/ /		8.7	8.7	8.7	8.7	8.7	8.7	8.7	8.7	8.7	8.6	8.6	8.6
32.	90°		/ /		8.7	8.7	8.7	8.7	8.7	8.7	8.7	8.7	8.7	8.6	8.6	8.6
33.	5-4 Reducer		/ /		8.8	8.8	8.8	8.8	8.8	8.8	8.7	8.7	8.7	8.6	8.6	8.6
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Competent Person Completing Inspection (Initials)

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